CLEVELAND PUBLIC LIBRARY

Board Meeting May 16, 2013

RESOLUTION AUTHORIZING CHANGE ORDERS FOR THE HEAT CONVERSION CONSTRUCTION PROJECT AT THE MAIN LIBRARY

- WHEREAS, On November 15, 2012, the Board of Trustees of the Cleveland Public Library (the "Board") awarded contracts for the Heat Conversion Construction Project to Marlin Mechanical LLC for mechanical work in the amount of \$639,455.92, and to Siemens Industry Inc. for temperature controls work in the amount of \$481,000, for conversion of the existing electrical heating system to a steam heating system at the Main Library building; and
- WHEREAS, On March 21, 2013, the Board approved three (3) change orders to the contract with Marlin Mechanical LLC for the installation of gas boilers and electric humidification, for a net increase in the amount of \$137,463; and
- WHEREAS, At the end of April of 2013, Marlin incurred unforeseen overtime expenses in the amount of \$2,643.21 during removal of a pipe, when the isolation valves in the chilled water line failed to hold, requiring Marlin to drain all the water from the chilled water line before it could remove the pipe, thus requiring several hours of "half time" work beyond regular work hours; and
- WHEREAS, In addition, the Consultant Spectrum Energy Concepts, Inc. has recommended that in connection with the air handling systems, the Library install a reverse osmosis system which will demineralize the water and result in fewer maintenance issues in the future. If the system is installed, the life expectancy of the humidification system is expected to be extended past 20 years, and will operate more efficiently and use less energy to create the steam for the humidification load. The cost of installing two reverse osmosis systems is \$21,688.00; and
- WHEREAS, In order to modify the contract with Marlin to accommodate these additional costs, the Library Administration recommends that the Board of Library Trustees approve the change orders attached to this Resolution and set forth below; and

WHEREAS, The Board of Library Trustees can in its discretion, approve written change orders and subsequently amend the contract sum; and

WHEREAS, Spectrum Energy Concepts Inc. has reviewed the necessity of the following, and has prepared and recommends acceptance of the change orders as detailed in the attached;

Contractor	Change	Amount
Marlin Mechanical	CO-M004 Add for half time extra cost incurred due to existing building valves leaking.	+\$ 2,643.21
	CO-M005 Add for Reverse Osmosis system for humidification units.	+\$21,688.00
	Net total increase	\$ 24,331.21
	TOTAL CONTRACT AMOUNT:	\$801,250.13

Now therefore be it

RESOLVED, That the above listed change orders are hereby approved with a \$24,331.21 increase to the Marlin Mechanical LLC contract being charged to the Building & Repair Fund Account 40190105-55300-12901.

Attachment F - AIA form G701 CHANGE **OWNER ORDER** PROJECT MANAGER CONTRACTOR AIA DOCUMENT G701 **FIELD OTHER** PROJECT: CLEVELAND PUBLIC LIBRARY CHANGE ORDER NUMBER: M-4 325 Superior Avenue DATE: 4/26/2013 Cleveland, Ohio 44114 SPECTRUM PROJECT: Main Library Heat Conversion Project TO CONTRACTOR: MARLIN MECHANICAL, LLC CONTRACT DATE: 1812 E. 47th Street CONTRACT FOR: Mechanical Work Cleveland, Ohio 44103 The Contract is changed as follows: ADD for Hot Tap Welding in the hallway for Garage Heaters and for 12 Inch CHW/HW return interceptor. Chages are only for the "half time" extra cost incurred due to exiting building valves leaking. APPROVED: Construction Management Not valid until signed by the Owner, Architect and Contractor. The original (Contract Sum) (Guaranteed maximum Price) was \$639,455.92 Net change by previously authorized Change orders M1, M2, M3 \$137,463.00 The (Contract Sum) (Guaranteed maximum Price) prior to this Change order was \$776,918.92 The (Contract Sum) (Guaranteed maximum price) will be (i increased by this Change Order in the amount of \$2,643.21 The new (Contract Sum) (Guaranteed maximum Price) including this Change order will be \$779,562.13 The Contract Time will be (increased) decreased) (unchanged) by No change The date of Substantial Completion as of the date of this Change Order therefore is NOTE: This summary does not reflect changes in the Contract Sum, Contract Time or Guaranteed Maximum Price which have been authorized by Construction Change Directive. Spectrum Energy Concepts, Inc. Marlin Mechanical, LLC **CLEVELAND PUBLIC LIBRARY** Project Manager CONTRACTOR **OWNER** 3346 Arbor Way 1812 E. 47th Street 325 Superior Avenue

AIA DOCUMENT G701 - CHANGE ORDER - 1987 EDITION - AIA REGISTERED - COPYRIGHT 1987 - THE
AMERICAN INSTITUTE OF ARCHITECTS, 1735 NEW YORK AVE., N. W., WASHINGTON, D. C. 20006

Address

BY

DATE

Cleveland, Ohio 44103

Address

BY

DATE

Cleveland, Ohio 44114

Address

BY

DATE

Westlake, OH 44145

MARIJN MECHANICAL IIc. 1812 EAST 47¹¹¹ STREET CLEVELAND, OHIO 44103 PHONE (216) 881-5155 FAX (216) 881-2924

MARLIN MECHANICALLLC.

March 12th, 2013

Cleveland Public Library 325 Superior Ave Cleveland, Ohio 44114

Attn: Project Team

Re: Main Library Energy Conservation Project – Electric Heat Conversion Current Change Order(s)

To Whom It May Concern:

Marlin Mechanical respectfully submits the current status of work/services that were conducted outside of the contract terms and RFP scope of work.

To Date the following hours have been expensed by Marlin Mechanical outside of the normal work hour period used per the agreement terms.

- HOT TAP WELDING HOURS IN HALL WAY FOR GARAGE HEATING LOOP
 - Date of Service 4/20/2013
 - Charges are for the half time only to conduct the welding in the hall way.
- 12 INCH MAIN CHW/HW RETURN INTERCEPTION
 - Date of Service 4/22/2013
 - Charges are for the half time only to conduct the interception due to the facility loop not draining completely once Facility management allowed our forces to begin the interception.

Please see our work sheets that address the Change Order format.

These hours submitted were at the direction of facility personnel and or due to circumstances not accounted for within the estimated scope of work.

MMLLC	CHANGE O	RDER PRICING REVIE	W	Date:	. 2	22-Apr-13
Project No.: 16081	2 Customer:	CLEVELAND PUBLIC LIBE	RARY	County:		uyahoga
Project: ENERG	Y CONSERVATION	Description:	Premium Time us	ed to conduct		
Contractor: MARLIN	MECHANICAL LLC		CPI due to Hallw			
Constr. Mgr.: Tim Jan	ios	12	Premium Time use		ntercepti	on
Architect: Design	Build		(hours noted in w	orksheet are ju	st the ha	
A. LABOR: (straight time			TOTALS	Additional Frin		
A. LABOR: (straight time worker classification	pipefitters	23.25 x 35.92	\$835.14	Туре	hours x	rate
TOTAL SILISON SILISON SI	pipamiaio	X 55.52	\$655,14	Training fund		0.88
worker classification	Foreman	12.5 38.55	\$481.88	Annuity fund		1.75
B. FRINGES:	(on labor only, may include FICA et	hours x rate =		unemploy		0.4
Health & Welfare	Cornador Oray, may include From er	35.75 8.02	\$286.72			
		hours x rate =				
Pension	(*************************	35.75 5.2 hours x rate =	\$185.90			
Vacation Fund		35.75 1	\$35.75			
Taxes (FICA, SUTA)	2	hours x rate = 35.75 8.99	2004.00			- GAS
TANGS (FICA, SUTA)	••••••	35.75 8.99 hours x rate =	\$321.39			
Group Fringes (shown	in table at right)	35.75 3.03	\$108.32			
		hours x rate =		Total	0	3.03
C. EQUIPMENT RENTA (Heavy/specialized equipr		0 0 /eek x rate =	\$0.00			
D. OWNED EQUIPMENT			£0.00			
(Specialty Tools/Torches/I		0 hrs. 25 hour,day,week x rate =	\$0.00			
E. TRUCKING:		0 hrs. 50	\$0.00			
(Delivery charge - Portal -	Portal hour,day,w	reek x rate =				
	Subtotal (A,E	3,C,D,E):	\$2,255.10			
		A Commence of the Commence of				
F. OVERHEAD: @	10% (on items A,B,C,	D & E =< 10%)	\$225.51			
G. MATERIALS		<u>1 x</u> 1	\$0.00			
	Subtotal (A,B	quantity x unit cost	£2.490.60			
	Subtotal (A,D	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	\$2,480.60			
H. PROFIT: @	2 (on items A,B,C,D,I	E,F & G)	\$136.43			
		Subtotal (A	the UV	60 647 04		
. SUBCONTRACTOR		Subtotal (F	cuira rij.	\$2,617.04		
	***************************************	\$ -	\$0.00			
J. SUBCONTRACTOR M	IARKUP	5%	\$0.00			
		Subtotal (I	and J):	\$0.00		
	TOTAL C	OCT /A show U) : // and I).	1	A		
	TOTAL	OST (A thru H) + (I and J):		\$2,617.04		
	MS (allowable @ cost only					
	tension Total Cost x m portion of approved OT wage	<u>1%</u>		\$26.17		
3. Fees for	permits, licenses, etc		***************************************	\$0.00 \$0.00		
4. Portal to	Portal Charges		a s, i He s s	\$0.00		
(not to e	exceed state travel guidelines)		r			
	TOTAL COST	(A thru H) + (I and J) + (K)		\$2 642 D4		

If there are concerns or questions, with our materials presented herein do not hesitate to contact me. I'm the President and COO of Marlin Mechanical LLC, my direct number is 440-773-3081, office at 216-881-5155, or robertambrose@marlinmech.com

bert M. Ambrose

President/COO

Attachment F - AIA form G701

CHANGE			OWNER		
ORDER			PROJECT MA	NAGER	
ONDEN			CONTRACTO	R	
AIA DOCUMENT G701			FIELD		
AIA DOCOMENT GIOT			OTHER		
PROJECT: CLEVELAN	D PUBLIC LIBRARY	CHANGE ORDER NUMBI	ER:	M-5	
325 Superi	or Avenue	DATE:		5/8/2013	3
Cleveland,	Ohio 44114	SPECTRUM PROJECT:	1	Main Libra	ry Heat Conversion Project
TO CONTRACTOR:	MARLIN MECHANICAL, LLC	CONTRACT DATE:			
	1812 E. 47th Street	CONTRACT FOR:	1	Mechanica	l Work
	Cleveland, Ohio 44103				
The Contract is change	ed as follows: AD	D for REVERSE OSMOSIS SYSTEM	S to extend lf	e of	
	hu	midification systems for AHU 1 a	and AHU 3 all	per Marlin	
	pr	oposal dated 4/24/13 and attacl	hed hereto for	r reference	e.
APPROVED					
	Construction Management				
Not valid until signed	by the Owner, Architect a	nd Contractor.			
The original (Contract Sum) (Guaranteed maximum Price) was \$639,455.92					
Net change by previously authorized Change orders M1, M2, M3 \$140,106.21				\$779,562.13	
The meaning of the control of the co		prior to this Change order was			3779,302.13
33	Guaranteed maximum price)	will be (fincreased			¢24 400 00
by this Change Order in the amount of \$21,688.00					
The new (Contract Sum) (Guaranteed maximum Price) including this Change order will be \$801,250.13					
		, I N. W. Hanne			
	l be (increased) decreased)				
The date of Substantial Completion as of the date of this Change Order therefore is					
				i	a which
		the Contract Sum, Contract Time or	Guaranteed Ma	aximum Pric	e which
	authorized by Construction Cha			CLEVEL AND	D PUBLIC LIBRARY
Spectrum Energy Conc		Irlin Mechanical, LLC		OWNER	J PUBLIC LIBRART
Project Manager		ONTRACTOR			or Avenue
3346 Arbor Way Address Address Address Address Address			or Averlue		
Address Address Claudend Object 14403					Obio 44114
Westlake, OH 44145 Cleveland, Ohio 44103 Cleveland, Ohio 44114					
BY	ВУ		_	ВҮ	
DATE DATE					
DAIL	I DA	ATE.		UMIL	

MARLIN MECHANICAL LLC.

April 24, 2013

Cleveland Public Library 325 Superior Ave Cleveland, Ohio 44114

Attn: Project Team

Re: Main Library Energy Conservation Project – Electric Heat Conversion **Humidification RO System recommendation**

To Whom It May Concern:

Marlin Mechanical respectfully submits a voluntary recommendation to Furnish ad Install a dedicated Reverse Osmosis (RO) water treatment feed system for the new humidification units slated for AHU1 and AHU 3.

Our recommendation is based on discussions with both Tim Murdock, the Humidifier manufacturer(s) and based on the chronic issues CPL has experienced with similar humidification units. The Ro system will minimize if not eliminate the fouling and calcification of the humidification unit and that of the distribution tubes.

The life expectancy of the humidification system will be extended well past 20 yrs if employed, the system will operate more efficiencelyly and use less energy to create the steam for the humidification load.

The maintenance required for the humidification units will be reduced dramatically. (Please see the Manufactures write up on employing the RO system in conjunction with their system), and the potential replacement of the Main Humidification generator from water quality will be eliminated.

The pricing submitted herein is for both Air Handling systems.

Based on the prior Humidification load study, each humidifier will have its own reverse osmosis treatment system. The system will consist of an activated carbon filter and water softener that feeds the reverse osmosis unit. Each reverse osmosis unit is rated for 2535 gallons per day in optimal conditions. The reverse osmosis then fills the humidifier's storage tank. The RO will turn off when the humidifier signals its tank is full.

The following equipment is intended with the reverse osmosis system:

- Two (2) simplex softener units, 7" diameter x 44" tall, with an automatic timer head.
- Two (2) 20" filter housing with an activated carbon filter cartridge.
- Two (2) RO units with the potential to produce 2535 gallons a day. It is rated for a max flow of 1.88 gallons per minute.

These units will be located and piped closed coupled to the Humidification stations that are basically in the same area as the prior stations.

A dedicated electrical service will be extended to each RO system and interlocks for each humidifier bank.

Please see our work sheets that address the Change Order format that created the cost started above.

If there are concerns or questions, with our materials presented herein do not hesitate to contact me. I'm the President and COO of Marlin Mechanical LLC, my direct number is 440-773-3081, office at 216-881-5155, or robertambrose@marlinmech.com

Sincerely

Robert M. Ambrose President/COO



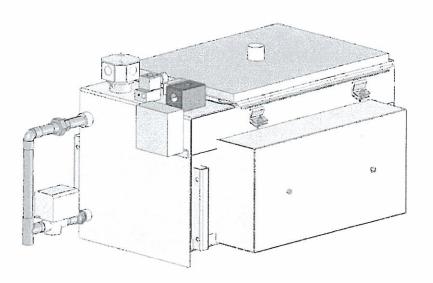
"Read and Save These Instructions"

Standard Water

"ES" Series Electric Humidifier

Installation Instructions

Operation and Maintenance Manual



ETL LISTED HUMIDIFIER

Our results are comforting

Form No: ESOM-12-12



Introduction

To the user of PURE Humidifier Co.'s Electric Humidifiers

We at PURE Humidifier Co. thank you for choosing one of our quality products. PURE Humidifier Co.'s "ES" Series humidifiers are models of simplicity to install, operate and maintain. However, they must be maintained to provide maximum operating efficiency.

PLEASE READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY. PROPER OPERATION AND HUMIDITY CONTROL IS POSSIBLE ONLY WITH PROPER INSTALLATION AND MAINTENANCE.

The "ES" Series Humidifier utilizes a Tri-Probe conductive type water control system, which is designed for use with standard (hard or soft) tap water. Use of demineralized, deionized or reverse osmosis water will cause a failure of the water level control system and void the warranty.

High chloride content in feed water can cause chloride stress cracking and chloride pitting in stainless components. Chloride stress corrosion cracking (CSCC) and chloride pitting of stainless steel components is not covered by warranty. Do not use hydrochloric acid descalers or bleach to clean the tank. Consult the factory if you are unsure about which chemical descaler to use.

PURE Humidifier Co.'s "ESDDR" Series should be installed on applications that require demineralized, deionized or reverse osmosis water.

To ensure proper installation of this product, it must be installed by qualified HVAC and electrical contractors, and must be in compliance with local, state, federal, and governing codes. If installed improperly this product may cause damage to property, severe personal injury, or death as a result of electric shock, burns, and/or fire.

Do not adjust any components inside humidifier control box without consulting the factory

For indoor installation only unless supplied with an outdoor enclosure.

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Introduction 1 Capacity & Weights 2 Layout and Dimensions 3 Electrical Specifications 4	-6 0 1 2 3 4 5
Maintenance Notes 1 Maintenance Notes 1	

CAN DOT Add The R.D.

STEM LATER WOUT
REPLACING The Probe &
Some STANDARD HANDWARD

COSTLY LATER

The PURE Humidifier Co. Warranty

PURE Humidifier Co. guarantees its products to be free from defects in material and workmanship for a period of one year from the date of shipment; provided the product is properly installed, serviced, and put into the service for which it was intended.

PURE Humidifier Co. is obligated under the terms of this warranty to the repair or replacement of the defective part(s), excluding any labor charges, or to refund the purchase price at our option. PURE Humidifier Co. assumes no obligation for incidental or consequential damages. The above provisions are in lieu of all other guarantees, obligations, liabilities or warranties, expressed or implied.



Maintenance Instructions

PURE Humidifier Co. "ES" Maintenance Instructions

The "ES" Series Humidifier is designed to provide the best possible operation with minimum maintenance. However, the humidifier should be inspected and placed on a dedicated maintenance schedule to ensure continued operation of the humidifier and it's accessories. PURE Humidifier Co. recommends that the following items be inspected and/or cleaned on a minimum basis of twice a year. If excessive mineral build-up occurs, the maintenance schedule should be increased.

Inspect / Maintenance Item	Procedure to Follow
Water Fill Valve	Check to make sure the fill valve is operating properly. If the valve appears to continually fill, check the valve seat and seal (see trouble shooting instructions).
Safety Interlocks (air flow, high-limit)	Check to make sure the safety interlocks (air flow, high-limit, etc.) will shut down the humidifier.
Immersion Heaters	Verify the correct amperage is being drawn by the Immersion heaters. Reference the wiring diagram for correct amperage.
Humidifier Cover / Tank	Inspect for any leaks. Repair as required. Remove the mineral deposits from floor of the humidifier reservoir. If excessive build-up is found, the cover may need to be removed to facilitate complete cleaning of the humidifier.
Tri-Probe	Remove Tri-Probe assembly from humidifier (set-screw and o-ring seal) and inspect for excessive mineral build-up. Inspect plastic housing for cracks. Probe ends should be cleaned and the probe assembly re-installed.
Drain Valve & Drain Piping	The drain valve seat and seal should be inspected and cleaned as required. The drain line and water seal should be inspected and cleaned to ensure free flow of the overflow and drain line.
Flexible Hose	Inspect for cracks or leaks. It is normal for the hose to become hard and develop a "set".



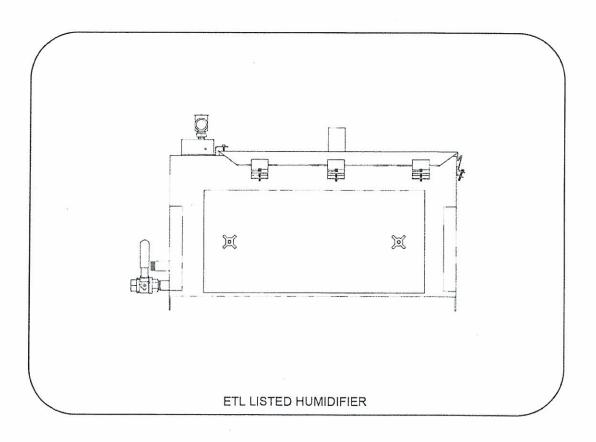
"Read and Save These Instructions"

Deionized, Demineralized, or Reverse Osmosis Water

"ESDDR" Series Electric Humidifier

Installation Instructions

Operation and Maintenance Manual



Our results are comforting

Form No: ESDOM-06-10



Introduction

Tool Requirements

Maintenance Notes

Parts List

Exploded Parts Drawing

To the user of PURE Humidifier Co.'s Electric Humidifiers

We at PURE Humidifier Co. thank you for choosing one of our quality products. PURE Humidifier Co.'s "ESDDR" Series humidifiers are models of simplicity to install, operate and maintain. However, they must be maintained to provide maximum operating efficiency.

PLEASE READ AND FOLLOW ALL INSTRUCTIONS CAREFULLY. PROPER OPERATION AND HUMIDITY CONTROL IS POSSIBLE ONLY WITH PROPER INSTALLATION AND MAINTENANCE.

High chloride content in feed water can cause chloride stress cracking and chloride pitting in stainless components. Chloride stress corrosion cracking (CSCC) and chloride pitting of stainless steel components is not covered by warranty. Do not use hydrochloric acid descalers or bleach to clean the tank. Consult the factory if you are unsure about which chemical descaler to use.

The "ESDDR" Series Humidifier is designed to operate with deionized, demineralized, or reverse osmosis water. All components that will be in contact with the water are constructed of type 304 stainless steel, incoloy or corrosion resistant materials.

To ensure proper installation of this product, it must be installed by qualified HVAC and electrical contractors, and must be in compliance with local, state, federal, and governing codes. If installed improperly this product may cause damage to property, severe personal injury, or death as a result of electric shock, burns, and/or fire.

The PURE Humidifier Co. Warranty

PURE Humidifier Co. guarantees its products to be free from defects in material and workmanship for a period of one year from the date of shipment; provided the product is properly installed, serviced, and put into the service for which it was intended.

PURE Humidifier Co. is obligated under the terms of this warranty to the repair or replacement of the defective part(s), excluding any labor charges, or to refund the purchase price at our option. PURE Humidifier Co. assumes no obligation for incidental or consequential damages. The above provisions are in lieu of all other guarantees, obligations, liabilities or warranties, expressed or implied.

Introduction 1 Internal Humidifier Features 1 2 Capacity & Weights Layout and Dimensions 3 **Electrical Specifications** 4 Mounting/Location 5-6 Hose Kit Installation 7 Steam Piping Examples 8 Water Supply Piping 9 Start-Up Procedure 10 Maintenance Instructions 11 Trouble Shooting 12

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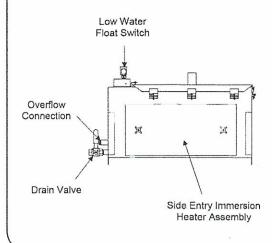
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External Features of the PURE Humidifier Co. "ESDDR" Series Electric Humidifier





Water Supply Piping

Water Supply Piping

This style humidifier utilizes a float operated fill valve system which is designed for use with deionized, demineralized, or reverse osmosis water. Use of mineralized tap water will cause fill valve failure and will void the humidifier warranty.

Cold or hot deionized, demineralized, or reverse osmosis water can be supplied to the humidifier. A minimum water pressure of 15 psi (1.03 Bar) should be maintained to provide the proper water level within the humidifier. If the water pressure is above 50 psi (3.5 Bar), water hammer could occur and a pressure reducing valve or shock arrester should be used. The humidifier has a factory built-in 1.5" (4 cm) air gap between the water inlet and the overflow. Local codes should be checked to see if the addition of the vacuum breaking device is required.

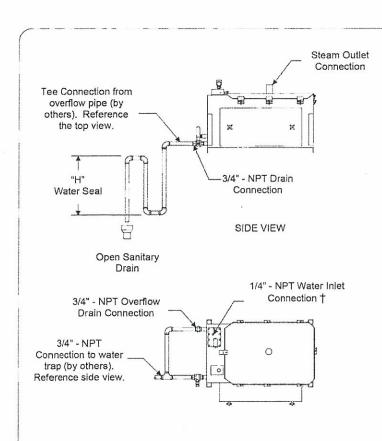
Drain Piping

The "ESDDR" style humidifier requires two drain piping connections; a drain and an overflow connection. The drain lines should be piped together before the water seal as shown in the drain piping illustration.

A water seal (as shown in the piping illustration) should be installed to prevent steam from escaping through the drain line. The water seal should be of sufficient height to overcome the pressure developed in the humidifier (reference water seal height table) and the duct static pressure.

The drain piping should be copper or stainless steel. The use of PVC piping is not recommended; the humidifier temperature may cause the PVC to soften and fail.

If gravity drain is not possible please use a condensate pump rated for 212°F water or contact a PURE Humidifier Co. representative to purchase one.



Water Seal Height △

Total KW	"H"
3 thru 19.5	8" (20 cm)
22 thru 33	11" (28 cm)
39 thru 49.5	17" (43 cm)
58.5 thru 102	19" (48 cm)
	OUTS SENSON SOURCE

Δ The water seal height may have to be increased if excessive duct static pressure exists.

NOTES

- 1. All drain piping is by others.
- Drain and overflow connections require field piping. The overflow connection must be piped to the drain line before the water seal.
- Do NOT use PVC or other plastic piping that is not rated for 220°F or higher.
- The humidifier has a 1.5" (4 cm) air gap between the water inlet and humidifier water level. Consult the local code to determine if a vacuum breaking device is required.



Maintenance Instructions

PURE Humidifier Co. "ESDDR" Maintenance Instructions

The "ESDDR" Series Humidifier is designed to provide the best possible operation with minimum maintenance. However, the humidifier should be inspected and placed on a dedicated maintenance schedule to ensure continued operation of the humidifier and its accessories. PURE Humidifier Co. recommends that the following items be inspected and/or cleaned on a minimum basis of twice a year. If excessive mineral build-up occurs, the maintenance schedule should be increased.

	Inspect / Maintenance Item	Procedure to Follow
	Water Make-up Float Valve	Check to make sure the fill valve is operating properly. If the valve appears to continually fill, check the valve seat and seal (see trouble shooting instructions).
	Low Water Float Switch	Check to make sure the switch will shut the humidifier off when the water level drops too low. Open the drain valve to allow water to drain out for checking purposes. Make sure to reset the drain valve after inspection is completed.
	Safety Interlocks (air flow, high-limit)	Check to make sure the safety interlocks (air flow, high-limit, etc.) will shut down the humidifier.
	Immersion Heaters	Verify the correct amperage is being drawn by the heating element. Reference the wiring diagram for correct amperage.
	Humidifier Cover / Tank	Inspect for any leaks. Repair as required. Remove the mineral deposits from floor of the humidifier reservoir. If excessive build-up is found, the cover may need to be removed to facilitate complete cleaning of the humidifier.
	Flexible Hose	Inspect for cracks or leaks. It is normal for the hose to become hard and develop a "set".
	Con Mantey	tus y Ro. Sys PEM-
-	1 cm Costhi	TO MAINTAIN